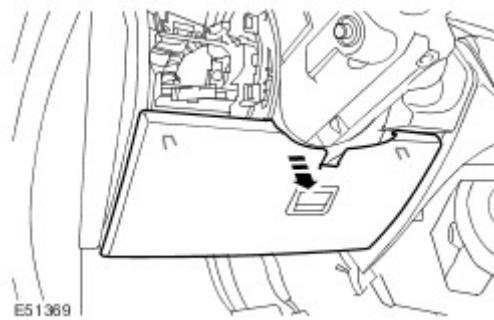


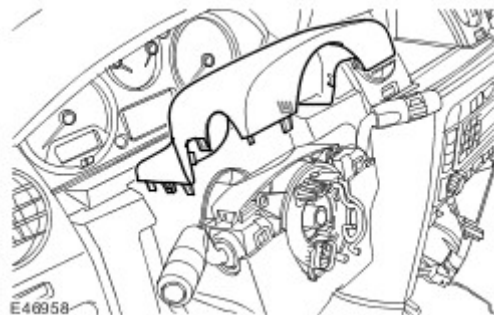
Instrument Cluster (80.20.01.99)

Removal

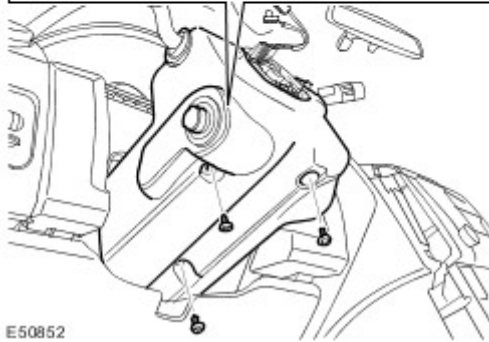
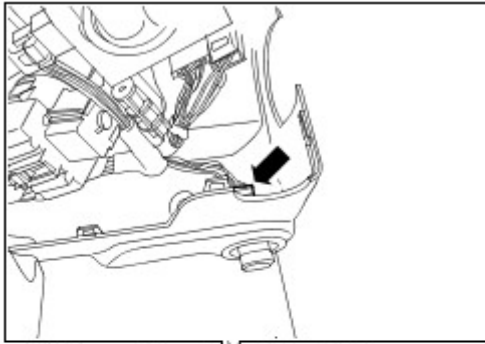
- 1 . Fully extend the steering column for access.
- 2 . Disconnect the battery ground cable.
For additional information, refer to [Specifications](#)
- 3 . Remove the steering wheel.
For additional information, refer to [Steering Wheel \(57.61.01\)](#)
- 4 . Remove the headlamp switch trim panel.
For additional information, refer to [Headlamp Switch \(86.65.09\)](#)
- 5 . Remove the instrument panel access panel.
▶ Release the 2 clips.



- 6 . Remove the steering column upper shroud.
▶ Release the 6 clips.



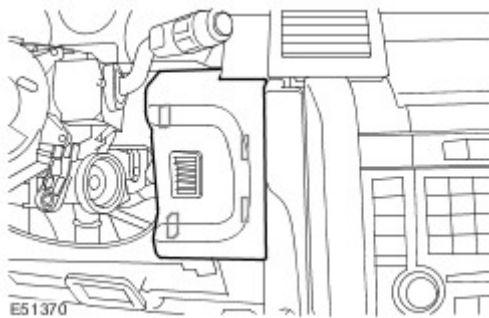
- 7 . Remove the steering column lower shroud.
▶ Remove the 3 Torx screws.
▶ Disconnect the electrical connector.



E50852

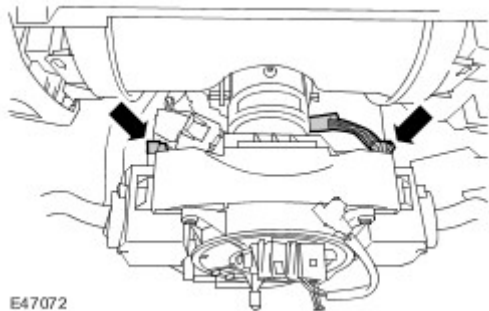
8 . Remove the steering column side trim panel.

▶ Release the 4 clips.



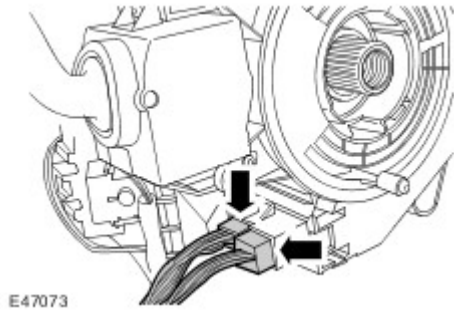
E51370

9 . Disconnect the 2 electrical connectors from the steering column multifunction switches.



E47072

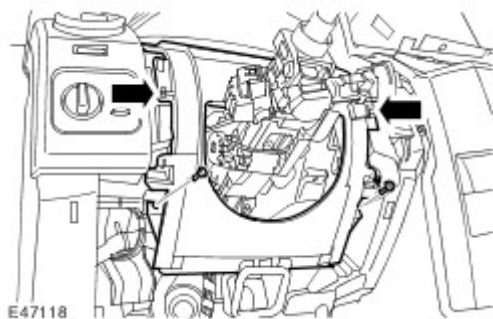
10 . Disconnect the 2 electrical connectors from the clockspring.



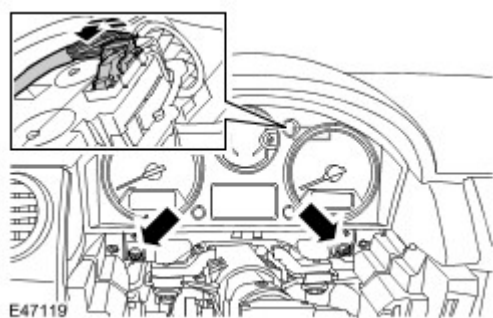
- 11 . Remove the steering column switch assembly.
- ▶ Remove the 4 Torx bolts.



- 12 . Remove the steering column gaiter panel.
- ▶ Remove the 2 Torx screws.
 - ▶ Release the 2 clips.



- 13 . Remove the instrument cluster.
- ▶ Remove the 2 Torx screws.
 - ▶ Disconnect the electrical connector.



Installation

- 1 . Install the instrument cluster.
 - ▶ Connect the electrical connector.
 - ▶ Tighten the Torx screws.
- 2 . Install the steering column gaiter panel.
 - ▶ Secure with the clips.
 - ▶ Tighten the Torx screws.
- 3 . Install the steering column switch assembly.
 - ▶ Tighten the Torx bolts to 3 Nm (2 lb.ft).
- 4 . Connect the clockspring and multifunction switch electrical connectors.
- 5 . Install the steering column side trim panel.
 - ▶ Secure with the clips.
- 6 . Install the steering column shrouds.
 - ▶ Connect the electrical connector.
 - ▶ Tighten the Torx screws.
 - ▶ Secure the clips.
- 7 . Install the instrument panel access panel.
 - ▶ Secure with the clips.
- 8 . Install the headlamp switch trim panel.
For additional information, refer to [Headlamp Switch \(86.65.09\)](#).
- 9 . Install the steering wheel.
For additional information, refer to [Steering Wheel \(57.61.01\)](#).
- 10 . Connect the battery ground cable.
For additional information, refer to [Specifications](#)