Engine Mount LH (12.45.11)

Removal

- 1 . Disconnect the battery ground cable. For additional information, refer to <u>Specifications</u>
- 2

WARNING: Do not work on or under a vehicle supported only by a jack. Always support the vehicle on safety stands.

Raise and support the vehicle.

- 3 . Remove the turbocharger. For additional information, refer to <u>Turbocharger (19.42.01)</u>
- ⁴. CAUTION: Protect the engine during this operation.

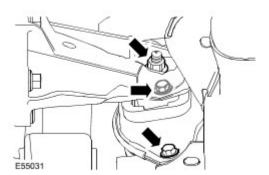
Support the engine.

Raise the engine clear of its LH mount.

- 5. Remove the engine mount.
 - Remove the retaining nut.

Raise the engine clear of its LH mount.

Remove and discard the two retaining bolts.



Installation

1 . Install the engine mount.

Clean the component mating faces.

Install new retaining bolts.

Tighten the bolts to 45 Nm (33 lb.ft), then a further 60 degrees.

². CAUTION: Protect the engine during this operation.

Lower the engine onto the mount.

3 . Install the engine mount retaining nut.

Tighten the nut to 90 Nm (66 lb.ft).

- 4 . Install the turbocharger. For additional information, refer to <u>Turbocharger (19.42.01)</u>
- 5 . Connect the battery ground cable. For additional information, refer to <u>Specifications</u>